Introduction

November, 2023

About TCE



TCE is an electronics manufacturing service provider delivering ODM, OEM solutions from PCBA to turnkey assembly

Overview











Integrated advanced automation hardware with software (MES, ERP, WMS & AHR)

Well trained employees and low-cost labor.

Serving global customers in North America, Europe and Asia



30 years of integrity, strong partnership and close collaboration

TCE Services





- Full services from PCBA to full box build assembly including logistics service
- Extensive Test services based on customer's requirements or TCE standard test process
- Final Product Test including ICT, function, burn-in, HI-POT test and X-ray
- Full logistics service from EXW to DDP, both sea and air

TCE Capacities



- Capacities: 10 million products/year (8 hours/day, 6 days/week) . 30-50 different type of products/day
- SMT smallest component 0201mm, Pitch minimum of 0.1 mm (0.0039 inch)
- 8 SMT lines of 838,000 CPH, 4 automatic insertion machines of 82,000 CPH, 12 lines of THR Assembly and 5 lines of WAVE / DIP Soldering
- 2 X-ray machines, 1 in-circuit tester and specialized equipment: Conformal Coating, DP-PCB router and others







Manufacturing Facilities



- Located in Saigon High Tech park, HoChiMinh City Vietnam
- Total factory space is 13,800 sqm with full Wi-Fi coverage (150,000 square feet), with 42% utilization
- Integrated Warehouse Management System with MES servers for material inventory, control and acquisition
- Security access and control which link to ERP, MES and security guards (AHR system)









Our People



- > 800 employees with plan to grow to 2,000
- 75% of Vietnam population is of working age, 20,000 engineering students are nearby
- Professional Trainings:
 - ISO & IPC
 - 5S & ESD
 - Samsung Smart Factory, Consulting and First Vendor programs
 - Samsung Manufacturing Management











TCE and Vietnam Advantages



- Available large and ready facility for quick production
- Low-cost EMS without import export tax
- Vietnam is among the lowest labor-rate countries in the region
- Workforce: Highly educated, well trained and available for quick expansion
- Government Incentives:
 - Tax incentives and customs clearance assistance
 - High priority for all infrastructure and utilities
 - Strong advocate of IP Protection
- Located within 10 miles from airport and container seaports



Global Customers and Partners

Industrial and Commercial products

RF components, PCB and Module Assembly

GPS, Video and Consumer products

COUNTRIES: USA, CANADA, KOREA, FINLAND, VIETNAM

TCE's Confidential - 2023

Strong Partnership – Close Collaboration – Process Excellence

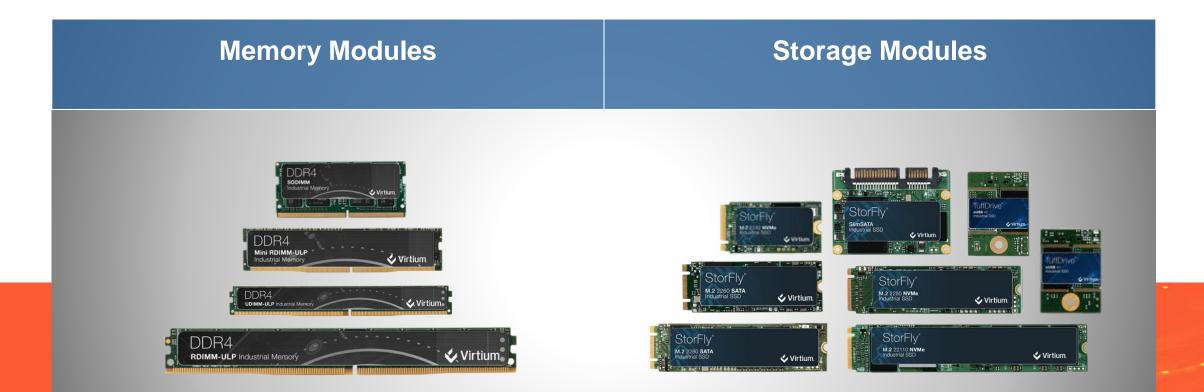
Product Samples





0

Product Samples: Industrial Embedded Modules



Industrial-grade products for Telecom, Networking and Industrial systems which require high reliability and consistent performance in a harsh and wide range of temperature - 40°C to + 85°C environment

Quality and Production Management





- Quality First focused on customers' scarification
- Online and full capabilities of tracing production progress. Monitoring by quality control team and managements.
- Lean six sigma process improvement
- Defective Parts Per Million is less than 500 ppm for SMT and less than 1000 ppm for product assembly
- > On time delivery = 99%

A COMFORTABLE AND EFFICIENT PRODUCTION ENVIRONMENT



Thank You

13

The second second

Contact: Khai Nguyen (Nix) Email: sales@tce-ems.com Phone: +84-6544 5712 www.tce-ems.com